



POLISHING GUIDE

# LITHIUM DISILICATE ZIRCONIA



made in Germany



#### **DIAPRO**

# UNPROCESSED STATE

Full anatomical lithium disilicate after



#### **ADJUSTMENT**

Adjusting the occlusion using a



## GRINDING THE CONTOUR

Grind the contour using **DYP-13m.** 

Recommended RPM: 8,000 – 12,000 min



## SMOOTHING THE OCCLUSAL SURFACE

Precise pre-polishing of the occlusal surface using H2DPmf.

Recommended RPM: 7,000 – 12,000 min



#### **HIGH GLOSS**

Mirror finish using **H2DP** with minimal

Recommended RPM: 7,000 – 12,000 min



#### TRIMMING THE **CONTACT POINT**

Trim the contact point using **DYP-8m.** 

Recommended RPM: 8,000 – 12,000 min



#### **ADJUSTMENT**

adjustments using SL20DPmf.

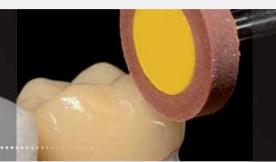
Recommended RPM: 7,000 – 12,000 min



#### SMOOTHING

Smooth the outer contour with H8DPmf.

Recommended RPM: 7,000 – 12,000 min



#### **HIGH GLOSS**

using **H8DP**.

Recommended RPM: 7,000 – 12,000 min



#### FINAL RESULT

Final result after applying all steps of EVE DIASYNT PLUS / DIAPRO Kit **HP360.** 

A perfect high gloss finish is achieved.



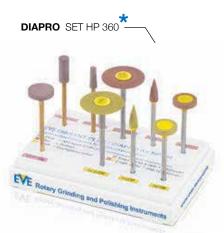
#### **Lithium Disilicate**



respective version for use in dental surgeries is now also available and provides even more flexibility in the fitting and reworking of lithium disilicate restorations.

Lithium disilicate is a high-strength glass ceramic which is available both in the form of prefabricated solid cast CAD/CAM blocks, as well as ingots for the press technology. This results in a very broad range of indications.

It is possible to polish the material to a high gloss after processing with specific polishing instruments and thus achieve the finished result in just a few steps. EVE Ernst Vetter GmbH has been offering the two-step Diapro Polishing System for use in the dental laboratory for some time now. The



## Zirconia



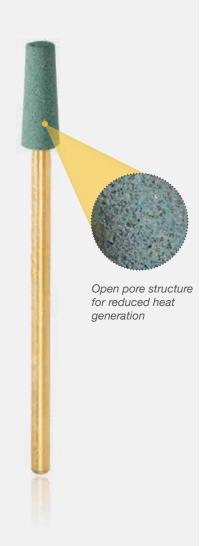


Zirconia is becoming more popular than ever before, and many manufacturers in the dental industry are offering materials for full anatomical zirconia restorations. The correct processing of zirconia has been a controversial issue for a long time, due to the risk of micro-cracking. Studies have now shown that finishing with the appropriate instruments is possible, which has the additional positive effect of long term stability of the restoration. The Diacera Polishing System from EVE

Ernst Vetter GmbH provides a processing solution that not only produces a high gloss finish on zirconia, but has also been shown to increase the physical stability through polishing. Highly polished stable zirconia surfaces are now attainable.



#### **DIASYNT PLUS**



#### **DIASYNT PLUS** DYP-13g

EVE DIASYNT PLUS represents a new generation of grinding tools which achieve a high material removal rate, while allowing heat dissipation from the processed material.

This can be of great significance, as it has an effect on the future failure rate of the ceramic prosthesis. Specifically, the thermal stress with work pieces processed using the synthetically bonded Diasynt Plus is significantly lower compared to a ceramic-bonded grinding system.



#### **DIACERA**



Full anatomical



#### **ADJUSTMENT**

Adjusting the occlusion using a diamond bur.



## GRINDING THE CONTOUR

Grinding the contour using **DYP-13g.** 

Recommended RPM: 8,000 – 12,000 min



## SMOOTHING THE OCCLUSAL SURFACE

Precise pre-polishing of the occlusal surface using **H2DC**mf.

Recommended RPM: 7.000 – 12.000 min



#### HIGH GLOSS Mirror finish with **H2DC** with minimal

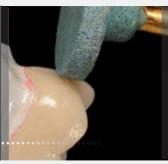
Recommended RPM: 7,000 – 12,000 min



## TRIMMING THE CONTACT POINT

Trimming the contact point using DYP-8g.

Recommended RPM: 8,000 – 12,000 min



#### ADJUSTMENT

Small specific adjustments using **SL20DC**.

Recommended RPM: 7,000 – 12,000 min



#### SMOOTHING

Smoothing of the outer shape using H8DCmf.

Recommended RPM: 7,000 – 12,000 min



#### HIGH GLOSS

Mirror finish using **H8DC.** 

Recommended RPM:



#### FINAL RESULT

Final result after applying all steps of EVE DIASYNT PLUS / DIACERA Kit **HP321.** 

A perfect high gloss finish is achieved.



#### **DIAPRO |** Lithium Disilicate



10 x 2,5

**Grit:** red = medium yellow = fine

Pack sizes: 1, 10 pieces



#### **Recommended RPM:** 7.000 – 12.000 min

Item description:
Item No.:
Dimensions (mm):



W17DPmf

7887

6 x 7,5

W16DPmf

7886

4 x 10

W11DPmf

7881

 $3 \times 7,5$ 

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W11DP	W16DP	W17DP	W18DP
7981	7986	7987	7988

6 x 7,5

4 x 10

**Grit:** red = medium yellow = fine

Pack sizes: 1, 10 pieces



#### Recommended RPM:

7.000 – 12.000 min

Item description:							
Item No.:							
Dimensions (mm):							



3 x 7,5

W18DPmf

7888

10 x 2,5

## DIACERA | Zirconia



W18DC

7788

10 x 2,5

**Grit:** green = medium orange = fine

Pack sizes: 1, 10 pieces



### **Recommended RPM:**

7.000 – 12.000 min



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W17DC

7787

6 x 7,5

W16DC

7786

4 x 10

Item description:	W11DCmf	W16DCmf	W17DCmf	W18DCmf	W11DC
Item No.:	7681	7686	7687	7688	7781
Dimensions (mm):	3 x 7,5	4 x 10	6 x 7,5	10 x 2,5	3 x 7,5

**Grit:** green = medium orange = fine

Pack sizes: 1, 10 pieces



#### **Recommended RPM:**

7.000 – 12.000 min

Item description:			 
Item No.:			 
Dimensions (mm)	:	 	 







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